

ARGACEM HP

Mineral smoothing, highly breathable skim coat

Finishing skim coat formulated with very fine expanded mineral fillers having microporous internal structure that give the product an exceptional lightness and thermal insulating power. *Argacem HP* is also composed of air binders, very pure mineral aggregates of calcareous origin (grain size 0-0,6 mm) and natural microfibres (200 µm); it is totally harmless for the environment and for human health. The combination of accurate grain size range, microfibre-reinforced matrix and the use of specific additives ensures high workability during application and excellent adhesion to substrates. Suitable for indoor and outdoor use, it guarantees excellent coverage of the substrate and “a civile” (rough) type finish using a sponge trowel or smoother with a plastic trowel.

BENEFITS

- In combination with Diathonite plasters, it guarantees an excellent thermal-hygrometric comfort;
- It can be applied with high thickness to obtain a flat and regular surface;
- Excellent breathability and workability;
- High covering of potential flaws or cracks of the substrate;
- Multipurpose;
- It avoids mould thanks to the antibacterial function of lime;
- Made with natural raw materials;
- Excellent aesthetic aspect.

YIELD

1,2 ± 10% kg/m² per **mm** of thickness.
0.62 ± 10% lb/ft² per **inch** of thickness.

On *Diathonite* plasters:

3,6 ± 10% kg/m² per 3 **mm** of thickness.
1.86 ± 10% lb/ft² per 3 **inches** of thickness.

COLOUR

White.

PACKAGING

25 kg (55.11 lb) paper bag.
Pallet: 56 bags (1400 kg = 3086.5 lb).

APPLICATION FIELDS

The product is suitable both inside and outside for the finish of products of Diathonite plasters, waterproofing products such as *WATstop* (see technical data sheet); taverns, garages, farmhouses, halls; old and new plasters; walls and ceilings; cement or lime-based substrates. The product is designed to obtain a finish like “civil finish”, with a sponge float. *Argacem HP* can be used on any kind of, substrate whose nature (water absorption, roughness, homogeneity, cracks) does not allow, the direct application of a finishing coat. Thanks to its high breathability and to its antibacterial properties, it avoids mould formation caused by humidity, guaranteeing a healthy environment and a high living comfort. *Argacem HP* is a natural compound and it is suitable wherever eco-friendly materials are required.

STORAGE

The product must be stored in the original tightly closed containers, in a well-ventilated area, away from sunlight, water and frost, at temperatures between + 5 °C (+ 41 °F) and + 35 °C (+ 95 °F). Storage time 12 months.



ARGACEM HP

Mineral smoothing, highly breathable skim coat

PREPARATION OF THE SUPPORT

The substrate must be completely hardened (properly cured) and sufficiently strong. The surface must be thoroughly clean, well consolidated, without crumbling and inconsistent parts or other materials that may affect the adhesion of the product.

Diathonite or new plasters

No primer is required, application can be done directly on the previously wetted substrate. If the substrate is uneven, subject to movement or characterised by joints or critical points, we recommend the use of *Polites 80* reinforcement mesh as described.

Old plaster

Make sure that the plaster is consistent and well adhered to the support; if not, foresee the partial or total removal and the rebuilding of the same. In the case of painted plasters, due to the wide variety of paints available on the market, it is advisable to either remove the paint or carry out an adhesion test to check suitability for laying or the need to use *Aquabond* primer after tapping the paint itself (see technical data sheet). On rough plasters it is generally possible to proceed with the direct application of *Argacem HP*. If the substrate has an uneven surface, is subject to movement or is characterised by joints or critical points, we recommend the use of *Polites 80* reinforcement mesh as described.

Concrete

In presence of deteriorated and friable concrete, restore it with *Rebuild⁴⁰ R4* (see technical data sheet). To treat reinforcement rods, apply a suitable rust inhibitor.

Plasterboard

If there is a plasterboard substrate, foresee the need to use *Aquabond* primer (see technical

data sheet), taking care to always foresee the application of the sandwich system (*Argacem HP+ Polites 80 + Argacem HP*).

MIXING

Depending on the degree of water absorption of the substrate and environmental conditions, it is advisable to dose the right amount of water to obtain the correct adhesion. The specified amount of water is indicative. Add approx. 26 - 28% clean water, approx. 6.5 - 7 litres per bag of *Argacem HP* (25 kg). Mix with drill mixer or automatic mixer until the product is homogeneous, lump-free and well hydrated. Let the mixture rest for 5 minutes, mix again and use. Never add foreign products to the mixture.

APPLICATION

Application by hand

1. It is fundamental to wet the substrate, especially in summer and on walls exposed to sunlight. If the surface has been primed, it is not necessary to wet the substrate.
2. Apply *Argacem HP* with a stainless-steel trowel with rounded edges in two crossing layers until reaching an approximate thickness of 1,0 - 1,5 mm (0,034 - 0,06 inches) for each layer.
3. The first layer is to fill the porosity of the base.
4. To prevent the occurrence of:
 - a. diffused cracks with "spider's web" development caused by heterogeneity and/or discontinuity and/or different thermal expansion of the substrate, by plastic or hydraulic shrinkage of the mortar, by differences in applied thickness;
 - b. micro-cracks due to movements of the substrate;

and at the same time improve the resistance of the system, we recommend the use of *Polites 80* reinforcement mesh (see technical data sheet), with a

ARGACEM HP

Mineral smoothing, highly breathable skim coat

sandwich system (*Argacem HP + Polites 80 + Argacem HP*). When the first layer of *Argacem HP* is still wet, proceed with the embedding of the mesh.

5. The second layer must be applied when the layer underneath is firm to the touch (after approximately 12/24 hours at 23°C and 50% relative humidity), until the required thickness is reached.
6. Wet the smoothers before applying the second layer.
7. When the applied skim coat is still wet, finish with a sponge or plastic trowel, depending on the type of finish you want to obtain.

Application with plastering machine

Argacem HP can also be applied with plastering machines, whose setting can change according to the machine chosen.

1. It is **fundamental** to wet the substrate, especially in summer and on walls exposed to the sun. If the surface has been primed, it is not necessary to wet the substrate.
2. Load the contents of the bags into the hopper and adjust the flow meter of the machine.
3. Apply *Argacem HP* in two crisscrossing layers until an approximate thickness of approximately 1,0 - 1,5 mm (0,034 - 0,06 inches) for each layer is achieved.
4. To prevent the occurrence of:
 - a. diffused cracks with "spider's web" development caused by heterogeneity and/or discontinuity and/or different thermal expansion of the substrate, by plastic or hydraulic shrinkage of the mortar, by differences in applied thickness;
 - b. micro-cracks due to movements of the substrate;

and at the same time improve the resistance of the system, we recommend the use of *Polites 80* reinforcement mesh (see technical data sheet), with a sandwich system (*Argacem HP + Polites 80 + Argacem HP*). When the first layer

of *Argacem HP* is still wet, proceed with the embedding of the mesh.

5. The second layer should be applied when the underlying layer feels firm to the touch (after approximately 12/24 hours at 23°C and 50% relative humidity), until the required thickness is reached.
6. Wet the skim coat before applying the second layer.
7. When the applied skim coat is still wet, finish with a sponge or plastic trowel, depending on the type of finish you want to obtain.

DRYING TIME

At a temperature of +23°C (+73.4°F) and relative humidity of 50%, the product dries in 5 - 7 days.

- Drying times are influenced by ambient temperature and relative humidity conditions and can vary significantly.
- If applied at a higher yield than expected, drying times may increase significantly.
- Temperatures below +5°C (+41°F) and above +30°C (+86°F) in the following 24 hours may modify the drying time and alter the mechanical performance of the smoother.

For outdoor application:

- Protect the product for 48 hours from rain, frost and excessive evaporation.
- In situations of high temperatures, beating sun or strong ventilation it is necessary to wet the skim coat 2/3 times a day for the first 2/3 days after application.
- *Argacem HP* must be protected from atmospheric agents with breathable and water-repellent finishes (*Decork Façade*, *Decork Mediterraneo*, *Acrilid Protect Coating*).

ARGACEM HP

Mineral smoothing, highly breathable skim coat

For indoor applications:

- Ventilate the room as much as possible during application and while the product is drying.
- *Argacem HP* can be painted over with *Decork Façade*, *Decork Mediterraneo*, *C.W.C. Stop Condense* or *Limepaint*.

SUGGESTIONS

- Do not apply at ambient and substrate temperatures below +5°C (+41°F) and +35°C (+95°F).
- During the summer season apply the product during the cooler hours of the day, away from the sun.
- Do not apply in case of imminent danger of rain or frost, in case of strong fog or with relative humidity higher than 70%.
- If *Argacem HP* is used as finishing coat for *Diathonite* plasters, apply it at least 15 days after the application of the last coat of plaster.
- After 5-7 days, protect the skim coat with primer or fixative, depending on the chosen finishing system to be applied later.
- The use of *Polites 80* reinforcing mesh is recommended to prevent cracking and diffuse web cracking, especially in the case of substrates composed of different materials.
- To obtain a smooth, mirror-like finish, apply *Argatherm Ultrafine*; it is always recommended to reinforce *Argacem HP* skim coat with *Polites 80* mesh.
- Do not apply on substrates treated with waterproofing agents or painted, on gypsum or scagliola substrates, on wood, metal or plastic elements.
- Before applying *Argacem HP*, it is advisable to cover thresholds, window frames and any element that should not be covered.
- If applied internally, it is essential that the outer surface does not absorb water. If this is not the case, treat the surface with *BKK Eco*.
- If left exposed, apply a transparent, breathable and water-repellent siloxane product such as *BKK eco*.

CLEANING

The equipment used can be washed with water before the product is completely dry.

SAFETY

Always use personal protective equipment when handling and follow the product's safety data sheet.

ARGACEM HP*Mineral smoothing, highly breathable skim coat*

* These data, although carried out in accordance with standardised test methods, are indicative and may be subject to change as specific site conditions vary.

Technical Data*

Features		Unit
Yield	1,2 ± 10% kg/m ² per mm of thickness.	kg/m ²
	On <i>Diathonite</i> plasters: 3,6 ± 10% kg/m ² per 3 mm of thickness.	
	0.62 ± 10% lb/ft ² per inch of thickness.	lb/ft ²
	On <i>Diathonite</i> plasters: 1.86 ± 10% lb/ft ² per 3 inches of thickness.	
Appearance	premixed powder	-
Colour	white	-
Density	1050 ± 10%	kg/m ³
Grain size	0 – 0,6	mm
	0 – 0,03	inches
Mixing water	0,26 - 0,28 L/kg	L/kg
	6,5 - 7 L per bag (25 kg)	
	0,031 - 0,034 gal/lb	gal/lb
Minimum thickness	1.17 – 1.82 gal per bag (55.1 lb)	
	2,0	mm
Maximum thickness per layer	0.08	inches
	1,5	mm
Maximum total thickness	0.06	inches
	10,0	mm
Application temperature	0.4	inches
	+5 /+35	°C
Resting time of the mixture	+41/+95	°F
	5	minutes
Total hardening time (T = 23°C / 73.4 °F; R.H. 50%)	5 – 7	days
Storage	12 months in original packaging and in a dry place	months
Packaging	25 kg paper bag	kg

ARGACEM HP*Mineral smoothing, highly breathable skim coat*

Final performances		Unit	Regulation	Result
Thermal conductivity (λ)	0.128	W/mK	EN 12667	T2 category
Vapour permeability coefficient	$\mu \leq 15$	-	EN 1015-19	-
Coefficient capillarity water absorption (C_m)	-	-	EN 1015-18	W0 category
Apparent mass density of fresh mortar	$1270 \pm 10\%$	kg/m ³	-	-
Apparent mass density of hardened mortar	$1150 \pm 10\%$	kg/m ³	-	-
Average compressive strength at 28 days	≥ 15	N/mm ²	EN 1015-11 EN 1504-3	class CS IV class R2
Fire reaction	Class A1	-	EN 13501-1	-

**DIASEN SRL UNIPERSONALE - Società Benefit**

Zona Industriale Berbentina 5 - 60041 Sassoferrato (AN) | Italia | +39 0732 9718
 diasen@diasen.com | www.diasen.com | P.IVA 01553210426 | R.E.A. Ancona n. 150933
 Reg. Imp. Ancona 01553210426 | Cap. Soc. €400.000,00 i.v.

The indications and prescriptions given, while representing our best experience and knowledge, are to be considered indicative and must be confirmed by comprehensive practical applications. Diasen does not know the specificities of the process, let alone the determining characteristics of the application support. Therefore, before using the product, the applicator must in any case carry out preliminary tests, to verify the perfect suitability for the intended use and, in any case, assumes any responsibility that may arise from its use. In case of uncertainties and doubts, please contact the technical office of the company before the start of the work, it being understood that this support is a simple aid for the applicator, which must in any case guarantee the possession of adequate skills and experience for the laying of the product and for the identification of the most appropriate solutions. Always refer to the latest updated version of the data sheet, available on the website www.diasen.com that cancels and replaces each other