Coloured, ecological, water repellent, breathable, thermal cork-based finish (grain size 0 – 300 µm)

A coloured finishing coating with a grain size of 0 - 300 µm, formulated with cork and clay, water-based resins and high-tech waxes designed to increase the product's mechanical properties and water repellence. *Decork Mediterraneo* is characterised by its high thermal insulating, water-repellent and breathable properties. Ecological product, to be used for coloured finishing of old and new facades, thermal plasters (such as *Diathonite Evolution* or *Diathonite Thermactive.037*), thermal insulation systems and pitched roofs. It can be used both indoors and outdoors, for wall and floor decoration. It prevents the absorption of meteoric water by the masonry and prolongs the life of the plaster.

BENEFITS

- Breathable and water resistant, it avoids the development of moulds.
- Suitable and ideal for cracked substrates, it avoids reinforced skim coat.
- Highly elastic, it is ideal on cracked plasters.
- In combination with thermal plasters (such as Diathonite Thermactive.037) maintains excellent thermal comfort.
- Resistant to UV rays, atmospheric factors, industrial and marine environments, and to low and high temperatures.
- Low-thickness application
- Rustic effect finish ('Tonachino' effect).
- · Formulated with natural raw materials.
- · Easy and quick application.
- Product suitable for indoor and outdoor applications.
- Designed for both wall and floor decoration.

YIELD

 $0.3 - 0.5 \text{ kg/m}^2$ in 2 coats for brush applications per 0.6 mm thickness. $0.06 - 0.10 \text{ lb/ft}^2$ in 2 coats for brush applications per 0.024-inch thickness

 $0.5-0.7~{\rm kg/m^2}$ in 2 coats for trowel applications per 0.5~mm thickness. $0.10-0.14~{\rm lb/ft^2}$ in 2 coats for trowel applications per 0.019-inch thickness.

COLOUR

Choice from colour chart, with the possibility of creating custom colours.

PACKAGING

10 kg plastic bucket of neutral product, to which it can be added 0.250 kg / 1.000 kg / 2.000 kg plastic bucket (depending on the shade chosen) of toner.

- Pallet with neutral Decork Mediterraneo only: 64 buckets of 10 kg each (640 kg);
 - Pallet with neutral Decork
 Mediterraneo + 0,250 kg toner: 64
 buckets of 10 kg (640 kg) + 64
 packages of toner (19 kg).
 - Pallet with neutral Decork
 Mediterraneo + 1,00 kg toner: 64
 buckets of 10 kg (640 kg) + 64
 packages of toner (64 kg).
 - Pallet with neutral Decork
 Mediterraneo + 2,00 kg toner: 48
 buckets of 10 kg (480 kg) + 48
 packages of toner (96 kg).















Coloured, ecological, water repellent, breathable, thermal cork-based finish (grain size 0 - 300 μm)

APPLICATION FIELDS

Product designed for the finishing coating of facades, old and new plasters, thermal plasters such as Diathonite Evolution and Diathonite Thermactive.037 (see relevant technical data sheets), coating systems or pitched roofs.

STOCCAGGIO

Il prodotto deve essere conservato nei contenitori originali perfettamente chiusi, in ambienti ben areati, al riparo dalla luce solare, dall'acqua e dal gelo, a temperature comprese +35°C. +5°C Tempo е d'immagazzinamento: 12 mesi.

PREPARATION OF THE SUPPORT

The substrate must be completely hardened and have sufficient strength.

The surface must be perfectly level, thoroughly clean, dry, and free of oil, grease, crumbling and inconsistent parts or other materials that may damage the product's adhesion.

In the case of hydro-cleaning, wait until the substrate is completely dry. In cases where the surface is crumbly as a whole, scarify it completely until a good substrate is obtained and restore lesions or degraded parts with suitable mortar.

Decork Mediterraneo adheres to various types of support; however, it is recommended to carry out a preliminary test to check adhesion and the possible need to use a primer.

Plaster from the Diathonite line or new plasters

Ensure that the plaster is well levelled so that the surface remains as rough as possible; if this texture can't be obtained, apply a coat of a suitable Diasen smoother beforehand.

Both on the skim coat and directly on the plaster, apply the specific fixative D20 (see technical data sheet).

In the case of a cracked and micro-cracked base, apply the white coloured primer named Color Primer (see technical data sheet).

Old plaster

Ensure that the existing plaster is consistent and well adhered to the substrate: if it is not the case, provide for partial or total removal and rebuilding of the plaster.

In the case of painted plaster, given the wide variety of paints available on the market, it is recommended to carry out an adhesion test to check suitability for application or the need to use D20 primer (see technical data sheet) and/or Color Primer (see technical data sheet). On rough plasters proceed with the direct application of Decork Mediterraneo, while on rough but dusty substrates use Color Primer (see technical data sheet).

Plasterboard

On plasterboard surfaces, make sure that the joints are filled and sanded to perfection, then apply the primer Grip Primer (see technical data sheet).

Concrete

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In the case of a newly constructed cement base, this must be sufficiently cured. In the presence of cracks, holes or irregular areas, restore them with appropriate cement mortar.

For the treatment of the reinforcing rods apply a suitable passivating agent. For better adhesion on smooth, not wet concrete, we recommend using Grip Primer (see technical data sheet). On damp substrates and not in contact with the ground, in order to avoid blistering or detachment phenomena, use Vapostop (see technical data sheet) as a primer.

If the substrate is subject to rising damp, it is necessary to use WATstop (see technical data sheet).

WATstop can also be used to fill small cracks or cracks. On rough concrete use Vapostop as primer (see technical data sheet).



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Wood

Thoroughly clean the surface eliminating dust, crumbly parts and flaking flakes. The wood must be completely dry, well cohesive and dimensionally stable. Prime the wooden surfaces with *Grip Primer* (see technical data sheet) before proceeding with the application of *Decork Mediterraneo*. Do not apply the product on boards, matchboards or supports with a high number of joints.

Metal

Perfectly clean the surface, eliminating dirt and any loose paint. Before proceeding with the application of *Decork Mediterraneo*, prime the metal surfaces with *Grip Primer* (see technical data sheet). In the presence of rust, before applying *Grip Primer*, treat the surface with suitable anti-rust products. If the metal surface is painted, it is recommended to carry out a test to verify the perfect adhesion of the system.

Smooth surfaces

On particularly smooth and non-absorbent surfaces use *Grip Primer* (see technical data sheet). For supports not listed in the technical data sheet, contact the *Diasen* technical office.

Treatment of joints

Any joints on the substrate (joints between concrete or other material panels, expansion joints, control or insulation joints) must be treated before applying *Decork Mediterraneo* with the polyurethane sealant *Diaseal Strong* (see technical data sheet).

MIXING

Open the package and the bag containing the product; empty the contents of the bag into the bucket. Add the colour by pouring the entire contents of the packet into the bucket. Mix the mixture with a high-speed, helical-tipped stirrer for at least 2 to 3 minutes until the mixture is

smooth, lump-free and uniform in colour. The product is ready to use and should generally not be diluted. In extremely hot climatic conditions, it is possible to add:

- Between 0 % 5 % water for trowel applications (0 L - 0.5 L per 10 kg / 22.04 lb packaging) of neutral product.
- 0 % for trowel applications of toner;
- Between 10% 20% water for brush applications (1 L - 2 L per 10 kg / 22.04 lb packaging) of neutral product.
- Between 5% 15% water for brush applications (0.5 L - 1.5 L per 10 kg / 22.04 lb packaging) of toner.

Mix the mixture again. Never add foreign components to the mixture. Depending on the dilution applied, there may be variations in shade or colour intensity.

APPLICATION

Decork Mediterraneo can be applied with a variety of tools, including trowel, brush, roller and airless to create surprising and unique aesthetic effects. The use of different tools can offer a wide range of creative possibilities and enable unique aesthetic effects. Decork Mediterraneo can be applied to walls and floors, depending on need and demand, in two coats. Being a product designed specifically for decoration, the combinations of application tools are all allowed:

TROWEL				
trowel / bursh				
trowel / airless				
BRUSH				
bursh / bursh				
bursh /airless				
ROLL				
roll / bursh				
roll / airless				

with the sole exception of **airless application**, which must be given in two coats with the same tool.



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For wall applications, we recommend the application of *Grip Primer* (see product data sheet); for floor applications, we recommend the application of *WATstop* primer (see product data sheet). On dusty surfaces, in case of brush application, it is recommended to foresee the application of *D20* primer or *Color Primer* for cracked and micro-cracked substrates (see relevant product data sheets).

- **1.** Wait for the primer used to dry completely.
- Apply a first abundant coat of Decork Mediterraneo, which can be used as a skimming coat to even out the surface. If the product is not perfectly dry, carefully check its suitability for subsequent coating.
- When the first layer is completely dry (approximately 10 hours at 23°C and 50% relative humidity), apply a second layer of product to finish to the desired effect.
- **4.** Application time: approx. 80/110 m² per day.

In general, please refer to the Diasen Technical Office on the best application methods to obtain a specific final decorative effect, or for more information on application tools. Please also refer to the application video on the company profile available at this <u>link</u>.

DRYING TIME

At a temperature of 23°C/ 73.4°F and 50% relative humidity, the product dries in about 10 hours.

- Drying time is influenced by environmental relative humidity and by temperature and it may significantly change.
- Protect Decork Mediterraneo in the ripening phase from rain, frost, direct

- sunlight and wind for at least 2 hours at a temperature of 23°C.
- If applied with a higher amount than the expected one, drying time can significantly increase.

SUGGESTIONS

- Do not apply at environmental temperature lower than +5°C (+41°F) and higher than +35°C (+95°F).
- During summer season, apply the product in the cooler hours of the day, away from sunlight.
- Do not apply with imminent threat of rain or frost, in conditions of strong fog or with relative humidity higher than 70%.
- Apply the product over completely dry surfaces.
- The product is not suitable for plane coverings. Possible water stagnations can create localised whitening.
- Before the product's application, it is recommended to cover doorsteps, fixtures and each element that must not be coated.
- Store the not used product in the original package.

CLEANING

Wash tools with water as soon after use. After the complete drying of the product, for the cleaning, it is recommended to use neutral detergents. Choose the most suitable cleaning method (sponge, brush or high-pressure water jet machine) according to the type of dirt.

SAFETY

While handling, always use personal protective equipment and respect the instructions described in product safety data sheet.

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* These data, even if carried out according to regulated tests, are indicative and they may change when specific building site conditions vary.

Technical Data*				
Features				Unit
Yield	0.3 – 0.50	in 2 coats for brush per 0.6 mm th		kg/m²
	0.06 - 0.10	in 2 coats for brush per 0.024 inch t		lb/ft ²
rieiu	0.5 - 0.7	in 2 coats for trowe per 0.5 mm th		kg/m²
	0.10 - 0.14	in 2 coats for trowe per 0.019 inch t		lb/ft²
Aspect	paste			-
Colour		See colour chart		-
0		1,20		kg/L
Specific weight		74.90		lb/ft ³
	0 % - 5 % water (0 L - 0.5 L per 10	r: trowel applications kg / 22.04 lb packaging)	Neutral colour	
	0 %: trowel applications Toner			
Dilution	10% - 20% water: brush applications (1 L - 2 L per 10 kg / 22.04 lb packaging)			-
		r: brush applications Okg / 22.04 lb packaging)	Toner	
Waiting time between 1st and 2nd coat T=23°C / 73.4°F; R.H. 50%		about 8 - 10		hours
0		0 - 300		μm
Grain size		0 – 0.012		in
Application temperature		+5 / +35 +41 / +95		°C °F
Drying time T=23°C / 73.4°F; R.H. 50%		About 10		hours
Storage		12		months
Packaging	10 kg 22.04 lb	plastic bu	cket	kg Ib

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** 1680 hours of weathering test are equal to about 10 years. This equivalence is merely indicative and it may vary depending on weather conditions where the product will be used.

Final performances			Unit	Regulations	Results
Elasticity	Elasticity		-	ISO 527-1	-
Crack Bridging Ability		1.5	mm	-	-
Weathering Test**		0.059 1680 hours (10 years**)	in hours / years	ISO 11507	-
Thermal conductivity (λ)		0.057	W/m K	EN 12667	-
Adhesion to self-levelling concrete		0.98 – 1.12	N/mm ²		-
screed (direct traction)		142.2 – 162.4	lbf/in ²		-
Adhanian with D20 to tuff		1.0	N/mm²	ENUCO 4004	
Adhesion with D20 to tuff	Adhesion	145	lbf/in²	EN ISO 4624	excellent
Adhanian to IMATatan	pull off test	2.0	N/mm ²		
Adhesion to WATstop		290	lbf/in ²		
Bend test (cylindrical mandrel)		2.00	mm	ISO 1519	excellent
		0.079	in	130 1319	excellent
Theoretical specific heat		1.8	KJ/kg K	-	-
Water vapour permeability		μ = 7	-	UNI EN ISO 7783	-
Permeability to CO ₂	Permeability to CO ₂		-		-
Permeability to water		Class W2	-		-
Transmission of water vapour		Class V3	-		-
Gloss		Class G3	-	UNI EN 1062-1	-
Grain size		Class S1	-		-
Thickness		Class E5	-		-
Crack Bridging		Class A5	-		-

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*** credits only valid for LEED for Schools, LEED for Core & Shell standards, v. 2009.

LEED® Credits

***Standard LEED for New Construction & Major Renovation, LEED for Schools, LEED for Core & Shell, v. 2009				
Thematic Area	Credit	Scoring		
Energy & Atmosphere	EAp2 - Minimum Energy Performance	mandatory		
	EAc1 – Optimize Energy Performance	From 1 to 19		
Materials & Resources	MRc2- Construction Waste Management	from 1 to 2		
	MRc4 – Recycled Content	from 1 to 2		
	MRc5 – Regional Materials	from 1 to 2		
	MRc6 - Rapidly Renewable Materials	1		
Indoor Environmental Quality	IEQc3.2 - Construction Indoor Air Quality Management Plan—Before Occupancy	1		
	IEQc4.2 - Low Emitting Materials - Paints and Coatings	1		

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Indoor Air Quality (AIQ) Certification					
Evaluation of the results					
Regulat	ion or protocol	Version of regulation or protocol	Conclusion		
French '	VOC Regulation	Decree of March 2011 (DEVL1101903D) and Arrêté of April 2011 (DEVL1104875A) modified in February 2012 DEVL1133129A)	ÉMISSIONS DANS L'AIR INTÉRIEUR' A+ A B C		
French CMR components		Regulation of April and May 2009 (DEVP0908633A and DEVP0910046A)	Pass		
Italian CAM Edilizia		Decree 11 October 2017 (GU n.259 del 6-11-2017)	Pass		
AgBB/ABG		Anforderungen an bauliche Anlagen bezüglich des Gesundheitsschutzes, ABG May 2019, AgBB August 2018	Pass		
Belgian	Regulation	Royal decree of May 2014 (C-2014/24239)	Pass		
Indoor A	air Comfort®	Indoor Air Comfort 7.0 of May 2020	Pass		
Indoor A	air Comfort GOLD®	Indoor Air Comfort GOLD 7.0 of May 2020	Pass		
BREEA	M International	BREEAM International New Construction v2.0 (2016)	Exemplary Level		
BREEA	M [®] NOR	BREEAM-NOR New Construction v1.2 (2019)	Pass		
LEED®		"Low-Emitting Material" according to the requirements of LEED v4.1	Pass		
CDPH	Classroom scenario	CDPH/EHLB/Standard Method V1.2. (January 2017)	Pass		
CDFII	Office scenario	CDPH/EHLB/Standard Method V1.2. (January 2017)	Pass		

















